

**AGAGC8NPS01A**

**Gas Conversion Kit**  
**Natural- to- Propane for**  
**Non- Condensing (80%+) Furnace**  
**45,000 BTUH to 155,000 BTUH Models Only**

## Installation Instructions



**NOTE:** Read the entire instruction manual before starting the installation.

### **SAFETY CONSIDERATION**



#### **WARNING**

##### **FIRE, EXPLOSION, ELECTRICAL SHOCK, AND CARBON MONOXIDE POISONING HAZARD**

Failure to follow this warning could result in personal injury or death.

This conversion kit shall be installed by a qualified service agency in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction. If the information in these instructions is not followed exactly, a fire, explosion, or production of carbon monoxide could result causing property damage, personal injury, or loss of life. The qualified service agency is responsible for the proper installation of this furnace with this kit. The installation is not proper and complete until the operation of the converted appliance is checked as specified in the manufacturer's instructions supplied with the kit.



#### **AVERTISSEMENT**

##### **LE FEU, L'EXPLOSION, CHOC ELECTRIQUE, ET MONOXYDE DE CARBONE EMPOISONNER**

Cette trousse de conversion doit être installée par un service d'entretien qualifié, selon les instructions du fabricant et selon toutes les exigences et tous les codes pertinents de l'autorité compétente. Assurez-vous de bien suivre les instructions dans cette notice pour réduire au minimum le risque d'incendie, d'explosion ou la production de monoxyde de carbone pouvant causer des dommages matériels, de blessure ou la mort. Le service d'entretien qualifié est responsable de l'installation de cette trousse. L'installation n'est pas adéquate ni complète tant que le bon fonctionnement de l'appareil converti n'a pas été vérifié selon les instructions du fabricant fournies avec la trousse.

Installing and servicing heating equipment can be hazardous due to gas and electrical components. Only trained and qualified personnel should install, repair, or service heating equipment.

Untrained personnel can perform basic maintenance functions such as cleaning and replacing air filters. Trained service

personnel must perform all other operations. When working on heating equipment, observe precautions in the literature, on tags, and on labels attached to or shipped with the unit, and other safety precautions that may apply.

Follow all safety codes. In the United States, follow all safety codes including the current edition of the National Fuel Gas Code (NFGC) NFPA No. 54/ANSI Z223.1. In Canada, refer to the current edition of the National Standard of Canada, Natural Gas and Propane Installation Codes (NSCNGPIC), CAN/CSA-B149.1 and .2. Wear safety glasses and work gloves. Have a fire extinguisher available during start-up, adjustment steps, and service calls.

Recognize safety information. This is the safety-alert symbol

. When you see this symbol on the furnace and in instructions or manuals, be alert to the potential for personal injury. Understand the signal words DANGER, WARNING, CAUTION and NOTE. The words DANGER, WARNING, and CAUTION are used with the safety alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies a hazard which **could** result in personal injury or death. CAUTION is used to identify unsafe practices which **may** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

### **INTRODUCTION**



#### **WARNING**

##### **FIRE, EXPLOSION, ELECTRICAL SHOCK AND CARBON MONOXIDE POISONING HAZARD**

Failure to follow instructions could result in personal injury, death or property damage.

Improper installation, adjustment, alteration, service, maintenance, or use can cause carbon monoxide poisoning, explosion, fire, electrical shock, or other conditions, which could result in personal injury or death. Consult your distributor or branch for information or assistance. The qualified installer or agency must use only factory-authorized kits or accessories when servicing this product.



#### **WARNING**

##### **FIRE, EXPLOSION, ELECTRICAL SHOCK HAZARD**

Failure to follow this warning could result in personal injury, death or property damage.

Gas supply **MUST** be shut off before disconnecting electrical power and proceeding with conversion.



## WARNING

### ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing.



## CAUTION

### UNIT OPERATION HAZARD

Failure to follow this caution may result in unit damage or improper operation.

Do NOT use this kit with furnaces with an input of 26,000 BTUH; the unit will be severely over-fired. This could result in delayed ignition, sooting or premature heat exchanger failure.

This instruction covers the installation of gas conversion kit to convert the following furnaces from natural gas usage to propane gas usage. See appropriate section for your furnace type.

## SINGLE-STAGE NON-CONDENSING FURNACES

Induced-Combustion furnaces with 42,000 to 154,000 BTUH (not all models have all sizes) gas input rates and a.) Single-Stage, 4-Way Multipoise, Hot Surface Ignition with PSC blower motor or b.) Single-Stage gas valve with Fixed-Speeds Constant Torque ECM (FCT) blower motor.

## TWO-STAGE & VARIABLE NON-CONDENSING FURNACES

Induced-Combustion furnaces with 42,000 to 154,000 BTUH (not all models have all sizes a.) Modulating gas valve with Variable-Speed Constant Airflow ECM (VCA), b.) Two-Stage gas valve with Variable-Speed Constant Airflow ECM (VCA), or c.) Two-Stage gas valve with Variable-Speed Constant Torque ECM (VCT) blower motor.

| Table 1  | KIT CONTENTS                          |
|----------|---------------------------------------|
| QUANTITY | DESCRIPTION                           |
| 1        | VALVE CVRSN KIT - W/R SPRING 92-0659  |
| 7        | ORIFICE - 1.30mm                      |
| 7        | ORIFICE - 1.25mm                      |
| 7        | ORIFICE - #55                         |
| 7        | ORIFICE - #56                         |
| 7        | MIXER SCREW - NON-CONDENSING FURNACES |
| 1        | CONNECTOR - BRASS 1/8" NPT X2"        |
| 1        | CONNECTOR, SPLC - 3/16"               |
| 1        | CONNECTOR - 1/4QC ME BOTH ENDS        |
| 1        | ELBOW, STREET - 150# 1/8" NPT         |
| 1        | ELBOW, STREET - BRASS 1/8" NPT        |
| 1        | NIPPLE - HEX (BRASS)                  |
| 1        | SWITCH, PRESSURE                      |
| 1        | TEE - MALE BRANCH (BRASS)             |
| 1        | TEE, STREET - MALE BRANCH (BRASS)     |
| 1        | BIT, DRILL 5/64" NON-CONDENSING       |
| 1        | WIRE ASSY - ORANGE                    |
| 1        | WIRE ASSY - ORANGE                    |
| 1        | LABEL 344674- 201 through 204         |
| 1        | INSTRUCTIONS                          |

## DESCRIPTION AND USAGE

This kit is designed for use in the furnaces listed in **Table 2** or **Table 3**, see **Table 1** for kit contents. To accommodate many different furnace models, more parts are shipped in kit than will be needed to complete conversion. When installation is complete, discard extra parts.

## SINGLE-STAGE NON-CONDENSING FURNACES

| Table 2      | MODEL NUMBERS BEGINNING WITH: |          |          |
|--------------|-------------------------------|----------|----------|
| 58S(T/P/C/B) | 58DL                          | 58PH     | (N/R)8MS |
| 310          | 311                           | 313      | (N/R)8MX |
| 80(0/1)S     | 81(0/1)S                      | 82(0/1)S | (F/G)8MX |
| PG8M(A/E)    | PG8J(A/E)                     | PG80ES   | N80VS    |
| (N/R)80ES    |                               | WF(M/E)  |          |

## TWO-STAGE & VARIABLE NON-CONDENSING FURNACES

| Table 3  | MODEL NUMBERS BEGINNING WITH: |          |          |
|----------|-------------------------------|----------|----------|
| 58CV     | 58CT                          | 58TN     | 58TP     |
| 312      | 314                           | 315      | PG8MV    |
| 82(0/1)T | 88(0/1)T                      | PG80V    | PG8JV    |
| (F/G)8MT |                               | (F/G)8MV | (F/G)80C |

## INSTALLATION



## WARNING

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## AVERTISSEMENT

### LE FEU, L'EXPLOSION, CHOC ELECTRIQUE, ET MONOXYDE DE CARBONE EMPOISONNER

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## WARNING

### FIRE, EXPLOSION, ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

Gas supply **MUST** be shut off before disconnecting electrical power and proceeding with conversion.



## WARNING

### FIRE, EXPLOSION, ELECTRICAL SHOCK HAZARD

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Gas supply **MUST** be shut off before disconnecting electrical power and proceeding with conversion.



## WARNING

### ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

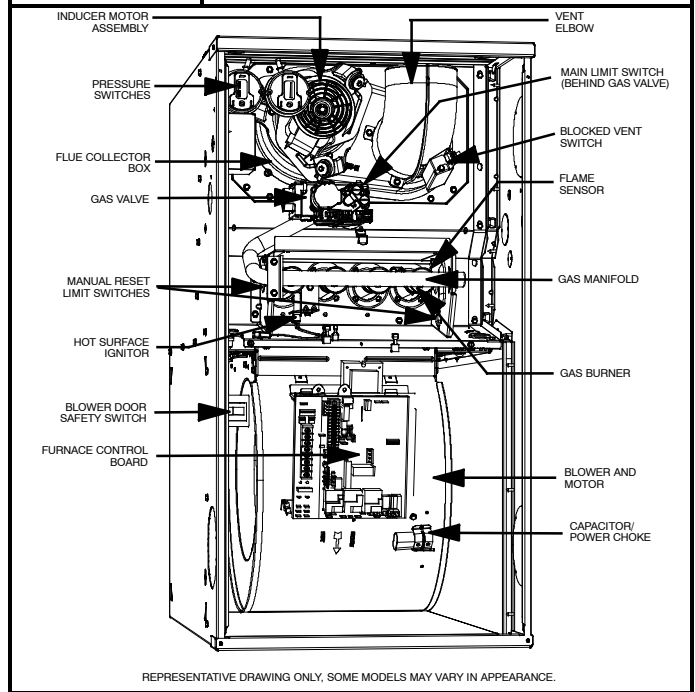
Failure to follow this warning could result in personal injury, death or property damage.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing.

1. Set room thermostat to lowest setting or "OFF".
2. Disconnect power at external disconnect, fuse or circuit breaker.
3. Turn off gas at external shut-off or gas meter.
4. Remove outer doors and set aside.
5. Turn electric switch on gas valve to OFF.

Figure 1

Representative Furnace Drawing



## MANIFOLD/ORIFICE/BURNER REMOVAL



## CAUTION

### UNIT OPERATION HAZARD

Failure to follow this caution may result in unit damage or improper operation.

Label all wires prior to disconnection when servicing controls.



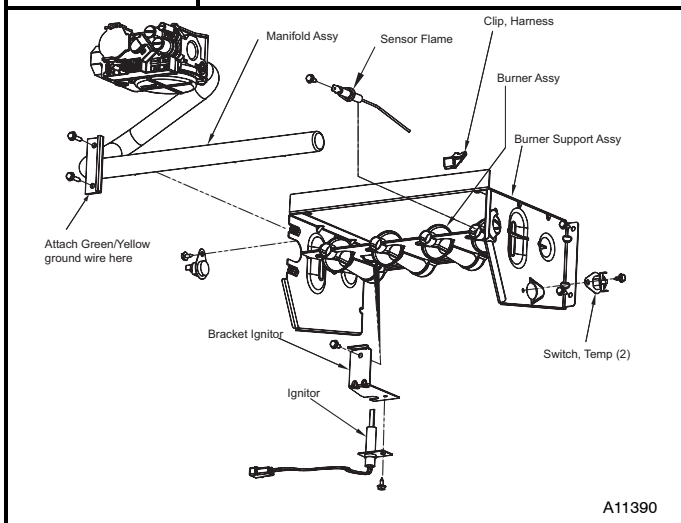
## PRUDENCE

### D'EQUIPEMENT D'OPERATION

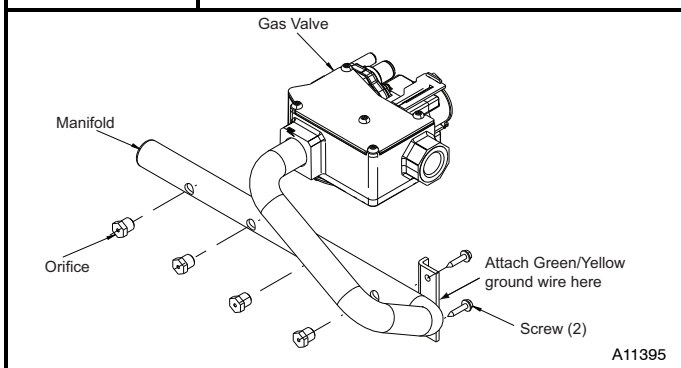
Toute erreur de câblage peut être une source de danger et de panne.

Lors des opérations d'entretien des commandes, étiqueter tous les fils avant de les déconnecter.

**NOTE:** Use a back-up wrench on the gas valve to prevent the valve from rotating on the manifold or damaging the mounting to the burner box. See **Figure 2** and **Figure 3**.

**Figure 2****80% Burner**

1. Disconnect the gas pipe from gas valve and remove pipe from the furnace casing.
2. Disconnect the connector harness from gas valve. Disconnect wires from Hot Surface Igniter (HSI) and Flame Sensor.
3. Support the manifold and remove the 4 screws that secure the manifold assembly to the burner box and set aside.
4. Note the location of the green/yellow wire ground wire for re-assembly later.
5. Remove wires from both rollout switches.
6. Slide one-piece burner assembly out of slots on sides of burner box.
7. Remove the flame sensor from the burner assembly.
8. Remove the orifices from the manifold and discard.

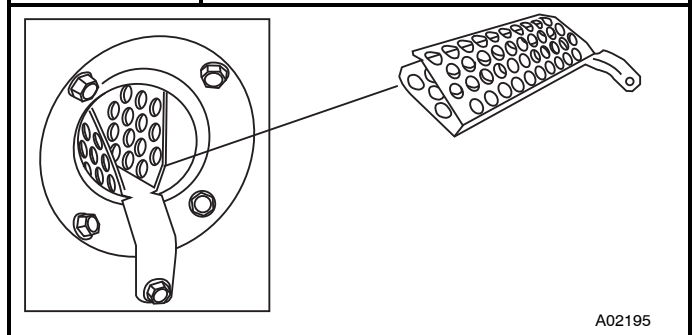
**Figure 3****80% Manifold****NOX DEVICE REMOVAL****CAUTION****UNIT DAMAGE HAZARD**

Failure to follow this caution may result in unit damage.

Furnace **MUST** have low NOx devices removed prior to operating furnace on propane gas.

For NOx device removal, follow these additional steps:

1. Remove the screw underneath the heat exchanger inlet that secures the NOx device in the heat exchanger. (See **Figure 4**)

**Figure 4****NOx Device Removal**

2. Use a pair of needle nose pliers to remove the NOx device.
3. Squeeze the sides of the device, if necessary, to remove from the heat exchanger.
4. Re-install screw in hole underneath heat exchanger inlet.

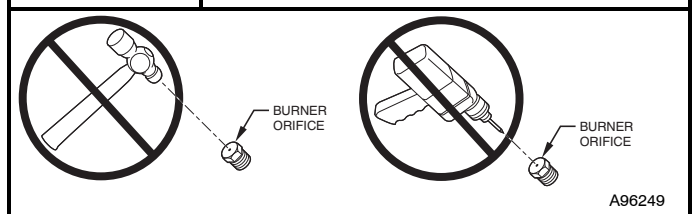
**NOTE:** It is very IMPORTANT to reinstall the NOx bracket mounting screw.

5. Repeat steps for each heat exchanger.

**ORIFICE SELECTION/DERATE****CAUTION****UNIT DAMAGE HAZARD**

Failure to follow this caution may result in unit damage.

DO NOT re-drill burner orifices. Improper drilling may result in burrs, out-of-round holes, etc. Obtain new orifices if orifice size must be changed. (See **Figure 5**)

**Figure 5****Burner Orifice**

Refer to conversion kit rating plate 344674-201 to determine main burner orifice size. (See **Figure 6**)

Furnace gas input rate on furnace rating plate is for installations at altitudes up to 2000 ft.

**In the U.S.A.;** the input rating for altitudes above 2000 ft. must be reduced by 4 percent for each 1000 ft. above sea level.

**In Canada,** the input rating must be derated by 10 percent for altitudes of 2000 ft. to 4500 ft. above sea level.

The Conversion Kit Rating Plate accounts for high altitude derate.

Install main burner orifices. Do not use PTFE thread-seal tape. Finger-tighten orifices at least one full turn to prevent cross-threading, then tighten with wrench. There are enough orifices in each kit for largest furnace. Discard extra orifices.

**Figure 6** Conversion Kit Rating Plate

**Single-Stage Gas Valve**

**CONVERSION KIT RATING PLATE**

THIS APPLIANCE HAS BEEN CONVERTED TO USE PROPANE GAS FOR FUEL. REFER TO KIT INSTRUCTIONS FOR CONVERSION PROCEDURES. USE PARTS SUPPLIED BY MANUFACTURER AND INSTALLED BY QUALIFIED PERSONNEL.  
SEE EXISTING RATING PLATE FOR APPLIANCE MODEL NO. AND INPUT RATING.

NOTE: Furnace gas input rate on rating plate is for installations up to 2000 ft. (610m) above sea level. In U.S.A. the input rating for altitudes above 2000 ft. (610m) must be derated by 4% for each 1000 ft. (305m) above sea level. In Canada the input rating must be derated by 10% for altitudes of 2000 ft. (610m) to 4500 ft. (1372m) above sea level.

KIT NO.: AGAGC8NPS01A (SUPERSEDES: KGBNP50011SP, KGANP51012SP, KGCNP5201VSP, NAHD00901LP, NAHB01001LP) **FUEL USED: PROPANE GAS**  
**INLET PRESSURE (min - max): 12.0 - 13.6 in. wc**

| APPLIANCE<br>MODELS §                                                                                                                                       | Orifice<br>No. | ALTITUDE OF INSTALLATION (FT. ABOVE SEA LEVEL) U.S.A. * |                   |                 |                 |                 |                 |                 |                 |                  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|---------------------------------------------------------|-------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|------------------|
|                                                                                                                                                             |                | 0<br>to 2000                                            | 2001 *<br>to 3000 | 3001<br>to 4000 | 4001<br>to 5000 | 5001<br>to 6000 | 6001<br>to 7000 | 7001<br>to 8000 | 8001<br>to 9000 | 9001<br>to 10000 |
| 58S(T/P/C/B), 58DL, 58PH,<br>31(0/1/3), 8(0/1/2)0S,<br>8(0/1/2)1S, PG8M(A/E),<br>PG8J(A/E), PG80ES,<br>(N/R)8MS, (F/G/N/R)8MX,<br>N80VS, (N/R)80ES, WF(M/E) |                | 55                                                      | 1.30mm            | 1.30mm          | 1.25mm          | 1.25mm          | 1.25mm          | 56              | 56              | 56               |
|                                                                                                                                                             |                | <b>Manifold Pressure</b>                                |                   |                 |                 |                 |                 |                 |                 |                  |
|                                                                                                                                                             |                | 11.0                                                    | 11.0              | 10.5            | 11.0            | 11.0            | 10.5            | 11.0            | 11.0            | 10.5             |

\* For Canadian Installations from 2000 to 4500 ft. (610m to 1373m) use U.S.A. column 2001 to 3000 ft. (611m to 914m).  
§ THIS KIT IS FOR 45K THROUGH 155K INPUT MODELS ONLY

344674-201 REV.C A190109

**Two-Stage Gas Valve**

**CONVERSION KIT RATING PLATE**

THIS APPLIANCE HAS BEEN CONVERTED TO USE PROPANE GAS FOR FUEL. REFER TO KIT INSTRUCTIONS FOR CONVERSION PROCEDURES. USE PARTS SUPPLIED BY MANUFACTURER AND INSTALLED BY QUALIFIED PERSONNEL.  
SEE EXISTING RATING PLATE FOR APPLIANCE MODEL NO. AND INPUT RATING.

NOTE: Furnace gas input rate on rating plate is for installations up to 2000 ft. (610m) above sea level. In U.S.A. the input rating for altitudes above 2000 ft. (610m) must be derated by 4% for each 1000 ft. (305m) above sea level. In Canada the input rating must be derated by 10% for altitudes of 2000 ft. (610m) to 4500 ft. (1372m) above sea level.

KIT NO.: AGAGC8NPS01A (SUPERSEDES: KGBNP50011SP, KGANP51012SP, KGCNP5201VSP, NAHD00901LP, NAHB01001LP) **FUEL USED: PROPANE GAS**  
**INLET PRESSURE (min - max): 12.0 - 13.6 in. wc**

| APPLIANCE<br>MODELS §                                                                                           | Orifice<br>No. | ALTITUDE OF INSTALLATION (FT. ABOVE SEA LEVEL) U.S.A. * |                   |                 |                 |                 |                 |                 |                 |                  |
|-----------------------------------------------------------------------------------------------------------------|----------------|---------------------------------------------------------|-------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|------------------|
|                                                                                                                 |                | 0<br>to 2000                                            | 2001 *<br>to 3000 | 3001<br>to 4000 | 4001<br>to 5000 | 5001<br>to 6000 | 6001<br>to 7000 | 7001<br>to 8000 | 8001<br>to 9000 | 9001<br>to 10000 |
| 58CV, 58CT, 58T(N/P),<br>31(2/4/5), 82(0/1)T, 88(0/1)T,<br>PG8(M/J)V, PG80V,<br>(F/G)8MT, (F/G)8MV,<br>(F/G)80C |                | 55                                                      | 1.30mm            | 1.30mm          | 1.25mm          | 1.25mm          | 1.25mm          | 56              | 56              | 56               |
|                                                                                                                 |                | <b>Manifold Pressure</b>                                |                   |                 |                 |                 |                 |                 |                 |                  |
|                                                                                                                 | HIGH           | 11.0                                                    | 11.0              | 10.5            | 11.0            | 11.0            | 10.5            | 11.0            | 11.0            | 10.5             |
|                                                                                                                 | LOW            | 5.8                                                     | 5.3               | 5.0             | 5.5             | 5.2             | 4.9             | 5.7             | 5.2             | 4.8              |

\* For Canadian Installations from 2000 to 4500 ft. (610m to 1373m) use U.S.A. column 2001 to 3000 ft. (611m to 914m).  
§ THIS KIT IS FOR 45K THROUGH 155K INPUT MODELS ONLY

344674-205 REV.A A190110

## INSTALL ORIFICES

1. Install main burner orifices. Do not use PTFE thread-seal tape. Finger-tighten orifices at least one full turn to prevent cross-threading, then tighten with wrench.
2. There are enough orifices in each kit for largest furnace. Discard extra orifices.

**NOTE:** DO NOT reinstall the manifold at this time.

## INSTALL MIXER SCREWS

**NOTE:** There are two sets of mixer screws. One set is for Condensing gas furnaces, the other set is for Non-condensing gas furnaces. Use only the parts in the bag marked **"REQUIRED FOR THE CONVERSION OF NON-CONDENSING GAS FURNACES TO PROPANE GAS"**

See **Figure 7** to verify you have the correct set of mixer screws.

1. Locate the dimple on each burner venturi tube. If you cannot locate the dimple, refer to **Figure 8** for location of the mixer screw.
2. Drill a 5/64-in. (2.8 mm) hole (supplied in kit) in each dimple.

3. Install a mixer screw in each drilled hole drilling as straight as possible. The screw head should be flush with the top of the burner venturi.

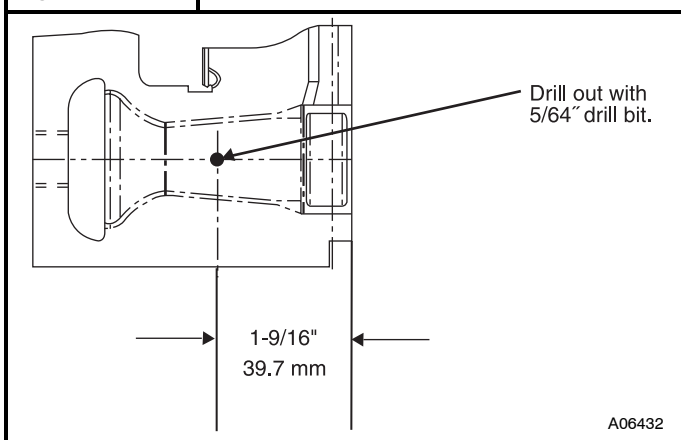
**Figure 7** Gas Conversion Kit

**337932-702**

| PART #     | CONTAINS:<br>DESCRIPTION | QTY |
|------------|--------------------------|-----|
| 328456-401 | BIT, DRILL               | 1   |
| 327593-401 | SCREW                    | 7   |

REQUIRED FOR CONVERSION OF  
NON CONDENSING GAS FURNACE  
TO PROPANE GAS.

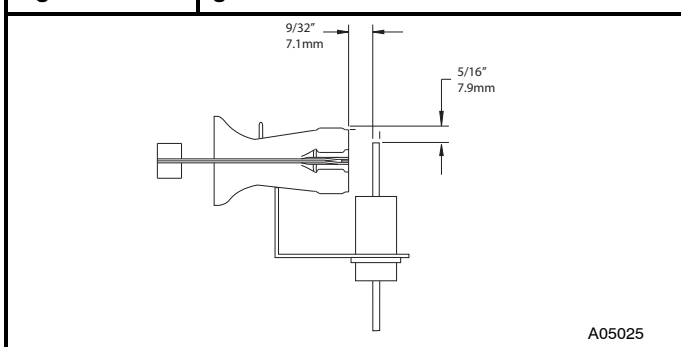
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**Figure 8 Mixer Screw Location**

## REINSTALL BURNER ASSEMBLY

To reinstall burner assembly:

1. Attach flame sensor to burner assembly.
2. Install HSI and bracket to burner assembly.
3. Insert one-piece burner in slot on sides of burner box and slide burner back in place.
4. Reattach HSI wires to HSI.
5. Verify igniter to burner alignment.
6. For Silicon Nitride igniters, see **Figure 9**.
7. Re-attach Flame sensor wire to Flame Sensor.

**Figure 9 Igniter Position - Side View**

## CONVERT GAS VALVE



## CAUTION

### UNIT DAMAGE HAZARD

Failure to follow this caution may result in unit damage

The gas valve must be converted and pre-adjusted before operating on propane gas. If not converted and pre-adjusted, sooting and corrosion will occur leading to early heat exchanger failure.



## WARNING

### FIRE, EXPLOSION, ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

Gas supply **MUST** be shut off before disconnecting electrical power and proceeding with conversion.



## WARNING

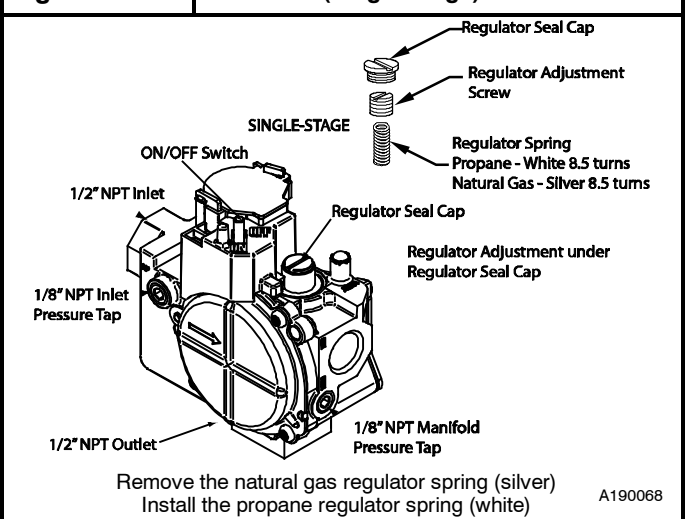
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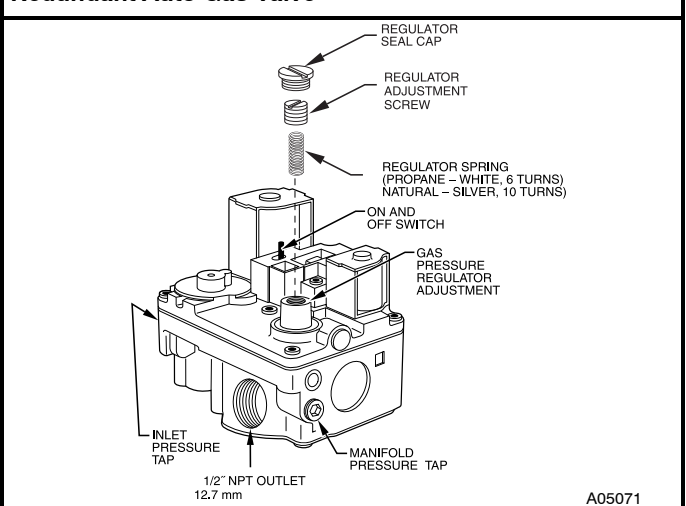
Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing.

### Single Stage Gas Valve

1. Refer to **Figure 10**.
2. Be sure gas and electrical supplies to furnace are off.
3. Remove caps that conceal adjustment screws for the gas valve regulators. (See **Figure 10**)
4. Remove the regulator adjustment screw.
5. Remove the regulator springs (silver).
6. Install the propane gas regulator springs (white).
7. Install the regulator adjustment screws.
8. Turn the adjusting screw clockwise (in) 8.5 full turns. This will increase the manifold pressure closer to the propane set point. (See **Figure 10**)
9. Do not install regulator seal caps at this time.

**Figure 10 Gas Valve (Single Stage)**

### Redundant Auto Gas Valve



## Two-Stage Gas Valve

**NOTE:** For older model 2-stage furnaces with a Series E gas valve (see **Figure 11**), they DO NOT need to have the regulator springs replaced in the gas valve, but the regulators in the gas valve must be pre-adjusted for propane applications.

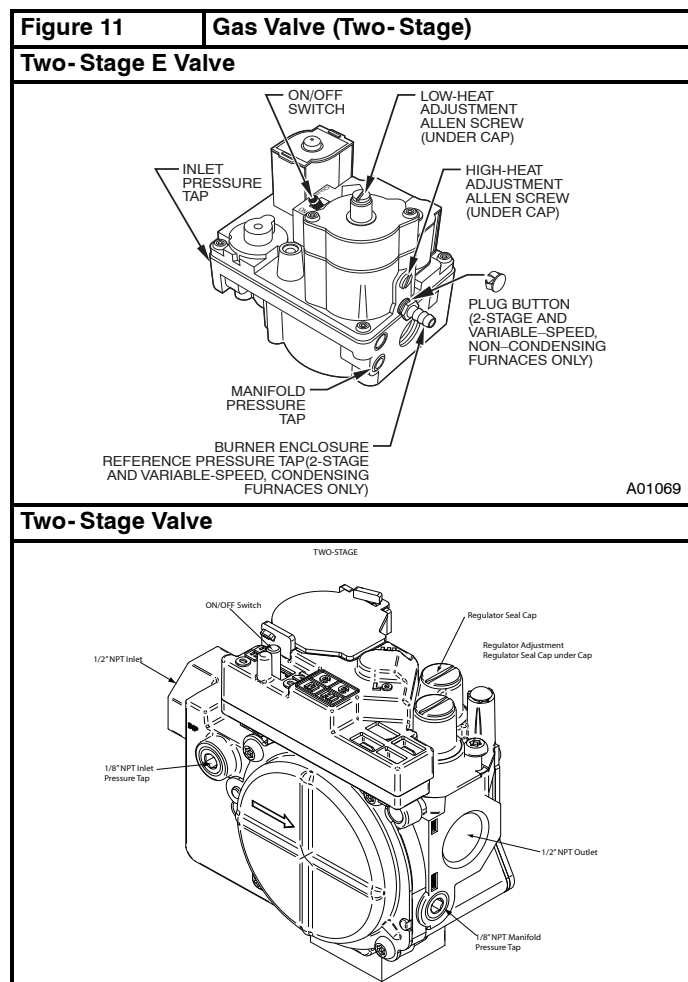
**For E valves see Figure 11.**

1. Be sure gas and electrical supplies to furnace are off.
2. Remove caps that conceal adjustment screws for high- and low- heat stage gas valve regulators. See **Figure 10**.
3. Turn low- heat stage adjusting screw (3/32-in. [2 mm] hex Allen screw) clockwise (in) 1 full turn. This will increase the manifold pressure closer to the propane low- heat set point.
4. Turn high- heat stage adjusting screw (3/32-in. [2 mm] hex Allen screw) clockwise (in) 2 full turns. This will increase the manifold pressure closer to the propane high- heat set point.
5. Do not install regulator seal caps at this time.

**For all other gas valves see Figure 11.**

1. Be sure main gas and electrical supplies are turned OFF.
2. Remove both regulator seal caps. (See **Figure 11**)
3. Remove both regulator adjustment screws.
4. Remove both natural gas regulator springs (silver).
5. Install propane gas regulator springs (white).
6. Install regulator adjustment screws.
7. Turn low- heat stage adjusting screw clockwise (inwards) 9.5 turns. This will increase the manifold pressure closer to the low- heat set point.
8. Turn high- heat stage adjusting screw clockwise (inwards) 13.5 turns. This will increase the manifold pressure closer to the high- heat set point.
9. Do not install regulator seal caps at this time.

**NOTE:** For the two-stage furnaces (see **Figure 11**), they **MUST** have both regulator springs replaced and the gas valve **MUST** be pre-adjusted.



## INSTALL MANIFOLD

1. Align the orifices in the manifold assembly with the support rings on the end of the burner.
2. Insert the orifices in the support rings of the burners. Manifold mounting tabs should fit flush against the burner box.

**NOTE:** If manifold does not fit flush against the burner box, the burners are not fully seated forward. Remove the manifold and check burner positioning in the burner box assembly.

3. Attach the green/yellow wire and ground terminal to one of the manifold mounting screws.
4. Install the remaining manifold mounting screws.
5. Connect the wires to the flame sensor and hot surface igniter.
6. Connect the wires to both rollout switches.
7. Connect the connector harness to gas valve.

**NOTE:** Use only propane-resistant pipe dope. Do not use PTFE thread-seal tape.

8. Insert the gas pipe through the grommet in the casing. Apply a thin layer of pipe dope to the threads of the pipe and thread the pipe into the gas valve.

**NOTE:** Use a back-up wrench on the gas valve to prevent the valve from rotating on the manifold or damaging the mounting to the burner box.

9. With a back-up wrench on the inlet boss of the gas valve, finish tightening the gas pipe to the gas valve.
10. Turn gas on at electric switch on gas valve.

## INSTALL LOW GAS PRESSURE SWITCH



### WARNING

#### FIRE, EXPLOSION, ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

Gas supply **MUST** be shut off before disconnecting electrical power and proceeding with conversion.



### WARNING

#### ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing.

**NOTE:** Use propane-resistant pipe dope on all connections to prevent gas leaks. DO NOT use PTFE thread-seal tape.

1. Be sure main gas and electric supplies to furnace are off.
2. Remove 1/8-in. (3 mm) pipe plug from inlet pressure tap on gas valve. DO NOT DISCARD 1/8-in. (3 mm) PLUG.
3. Apply pipe dope sparingly to the 1/8-in. (3 mm) x 2-in. (50.8 mm) brass nipple and install the doped end in 1/8-in. (3 mm) tapped opening in gas valve inlet pressure-tap. Tighten fitting with a small wrench.
4. Apply pipe dope sparingly to the opposite end of the 1/8-in. (3 mm) x 2-in. (50.8 mm) brass coupling. Install the female end of the female x female x male tee on the brass coupling.

5. Tighten tee finger tight. Use a small open-end wrench for final tightening. The male end of the tee should be facing you.
6. Apply pipe dope sparingly to the end of brass tee.
7. Install propane low gas pressure switch on male end of the female x female x male tee.
8. Tighten switch finger tight.
9. Use a small open-end wrench on base of pressure switch for final tightening. The contacts of the LGPS should be pointing toward the inducer motor when complete.
10. The remaining opening on the brass street tee is the new gas valve inlet pressure tap
11. Install manometer fitting to the open end of the brass street tee. Or if installation is to be completed later, apply pipe dope to inlet pressure plug from gas valve install in open end of brass street tee.
12. Check all fittings for leaks after gas supply has been turned on.



## WARNING

### FIRE AND EXPLOSION HAZARD

Failure to follow this warning could result in personal injury and/or death.

NEVER test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.



## AVERTISSEMENT

### RISQUE D'EXPLOSION ET D'INCENDIE

Le fait de ne pas suivre cet avertissement pourrait entraîner des dommages corporels et / ou la mort.

Ne jamais examiner pour les fuites de gaz avec une flamme vive. Utilisez plutôt un savon fait spécifiquement pour la détection des fuites de gaz pour vérifier tous les connexions. Un incendie ou une explosion peut entraîner des dommages matériels, des blessures ou la mort.



## PRUDENCE

### D'EQUIPEMENT D'OPERATION

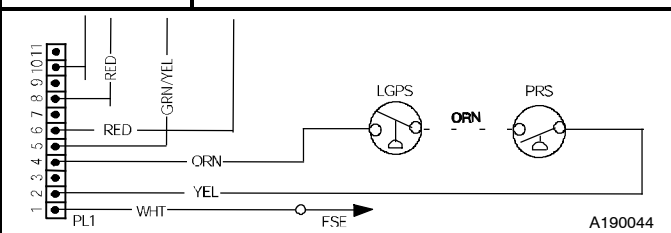
Toute erreur de câblage peut être une source de danger et de panne.

Lors des opérations d'entretien des commandes, étiqueter tous les fils avant de les déconnecter.

1. Locate the orange wire in the kit with an insulated straight female spade terminal and an insulated straight male terminal on the other end.
2. Connect the female terminal to a terminal on the Low Gas Pressure Switch.
3. Locate the orange wire in the kit with an insulated straight female spade terminal and an insulated female flag terminal on the other end.
4. Connect both straight female terminals of the orange wires to the terminals on the Low Gas Pressure Switch.
5. Disconnect orange wire from low-heat pressure switch LPS on inducer housing.
6. Connect the orange wire from the Low Heat Pressure Switch to the orange wire with the insulated male spade terminal.
7. Connect the orange wire from the Low Gas Pressure Switch to the terminal on the Low Heat Pressure Switch.
8. Route orange wires along wire harness. If possible, secure with wire tie provided in kit.

Figure 12

80% Pressure Switch Wiring



## MODIFY PRESSURE SWITCH WIRING



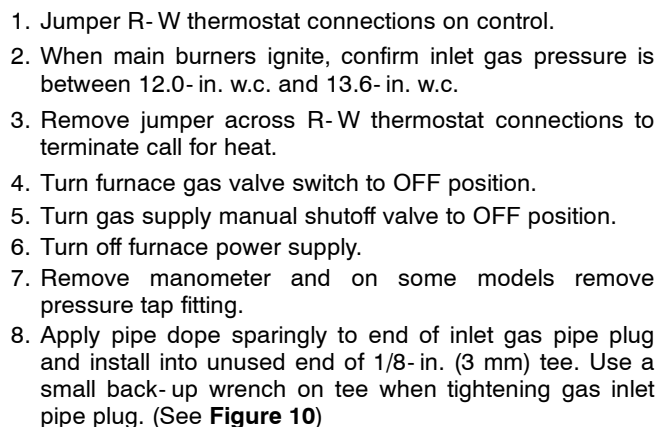
## CAUTION

### UNIT OPERATION HAZARD

Failure to follow this caution may result in unit damage or improper operation.

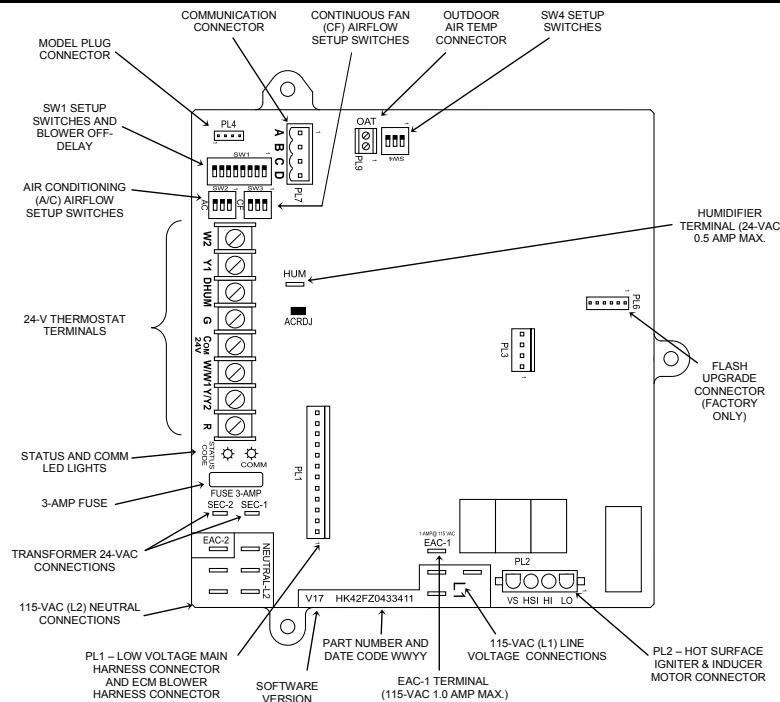
Label all wires prior to disconnection when servicing controls.

|           |                                         |
|-----------|-----------------------------------------|
| Figure 13 | Example of Single Stage Furnace Control |
|-----------|-----------------------------------------|

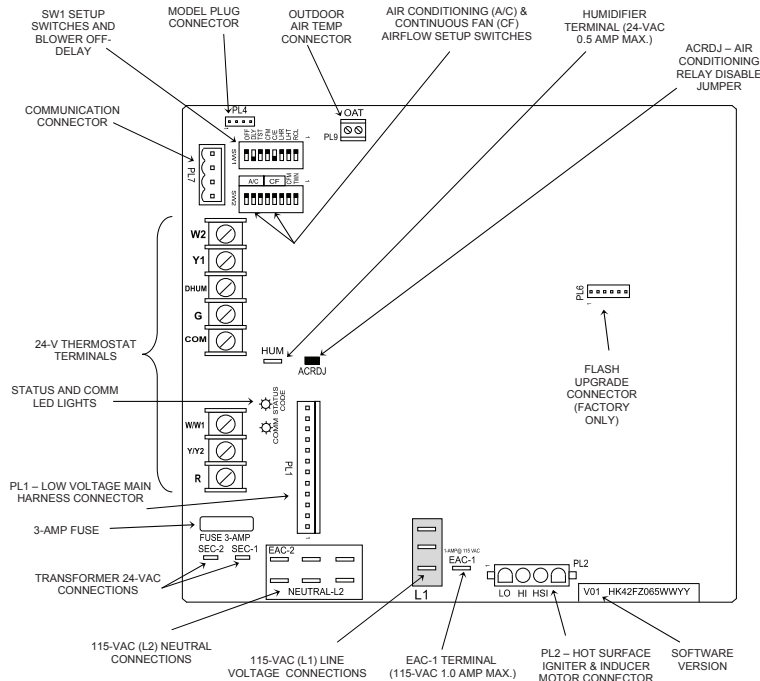


## Variable Speed Blower, Two-Stage Gas Valve

**Figure 14** Example of Variable Speed Furnace Control for ECM Blower Motor



Representative drawing only, some models may vary in appearance.



Representative drawing only, some models may vary in appearance.

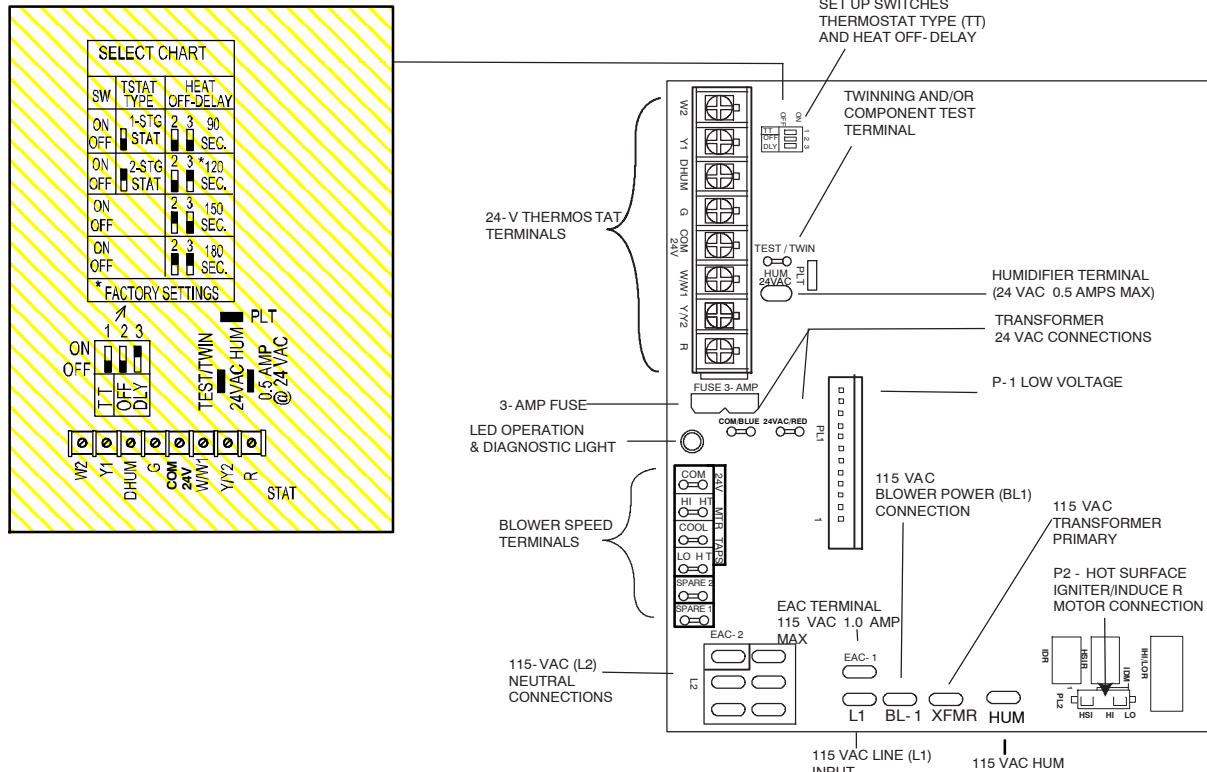
L14F003

1. Turn Setup Switch SW1-2 on furnace control ON (See **Figure 14**).
2. Jumper R-W/W1 and R-W2 thermostat connections on control.
3. When main burners ignite, confirm inlet gas pressure is between 12.0-in. w.c. and 13.6-in. w.c.
4. Remove jumper across R-W/W1 and R-W2 thermostat connections to terminate call for heat.
5. Turn furnace gas valve switch to OFF position.
6. Turn gas supply manual shutoff valve to OFF position.
7. Turn off furnace power supply.
8. Remove manometer and on some models remove pressure tap fitting.
9. Apply pipe dope sparingly to the end of inlet gas pipe plug and install into unused end of 1/8-in. (3 mm) tee. Use a small back-up wrench on tee when tightening gas inlet pipe plug. (See **Figure 10**)

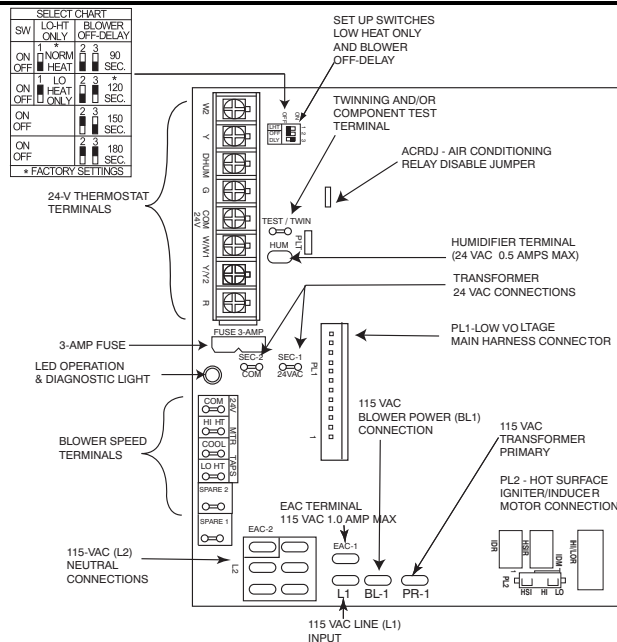
## Fixed-Speed Blower (FCT), Two-Stage Gas Valve

Figure 15

Example of Two-Stage Furnace Control



Representative drawing only, some models may vary in appearance.



Representative drawing only, some models may vary in appearance.

1. Turn Setup Switch SW1 (LHT or TT) on furnace control ON (see **Figure 15**).
2. Jumper R-W/W1 and R-W2 thermostat connections on control.
3. When main burners ignite, confirm inlet gas pressure is between 12.0-in. w.c. and 13.6-in. w.c.
4. Remove jumper across R-W/W1 and R-W2 thermostat connections to terminate call for heat.
5. Turn furnace gas valve switch to OFF position.
6. Turn gas supply manual shutoff valve to OFF position.
7. Turn off furnace power supply.
8. Remove manometer and on some models remove pressure tap fitting.
9. Apply pipe dope sparingly to the end of inlet gas pipe plug and install into unused end of 1/8-in. (3 mm) tee. Use a small back-up wrench on tee when tightening gas inlet pipe plug. (See **Figure 10**)

## CHECK INLET GAS PRESSURE



### CAUTION

#### UNIT DAMAGE HAZARD

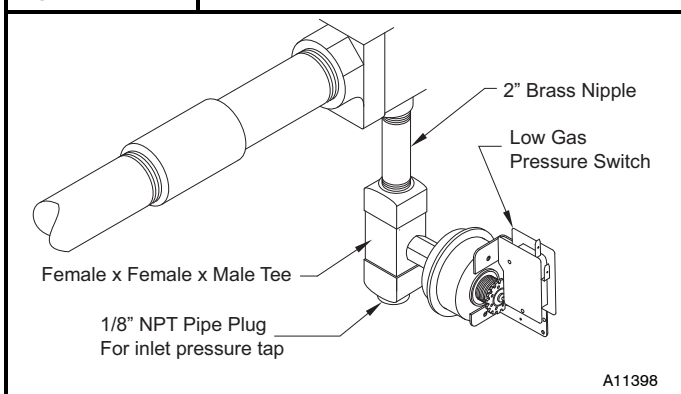
Failure to follow this caution may result in unit damage.  
DO NOT operate furnace more than one minute to check inlet gas pressure, as conversion is not complete at this time.

**NOTE:** This kit is to be used only when inlet gas pressure is between 12.0-in. w.c. and 13.6-in. w.c.

1. Verify manometer is connected to inlet pressure tap on gas valve.
2. Turn on furnace power supply.
3. Turn gas supply manual shutoff valve to ON position.
4. Turn furnace gas valve switch to ON position.
5. Turn Setup Switch SW1-2 on furnace control ON (see **Figure 14**).
6. For single-stage jumper R-W thermostat connections on control.  
For two-stage jumper R-W/W1 and R-W2 thermostat connections on control.
7. When main burners ignite, confirm inlet gas pressure is between 12.0-in. w.c. and 13.6-in. w.c.
8. For single-stage remove jumper R-W thermostat connections on control to terminate call for heat.  
For two-stage remove jumper R-W/W1 and R-W2 thermostat connections on control to terminate call for heat.
9. Turn furnace gas valve switch to OFF position.
10. Turn gas supply manual shutoff valve to OFF position.
11. Turn off furnace power supply.
12. Remove manometer.
13. Apply pipe dope sparingly to the end of inlet gas pipe plug and install into unused end of 1/8-in. (3 mm) tee. Use a small back-up wrench on tee when tightening gas inlet pipe plug. (See **Figure 16**)

**Figure 16**

**80% Low Gas Pressure Switch**



## CHECK FURNACE AND MAKE ADJUSTMENTS



### WARNING

#### FIRE AND EXPLOSION HAZARD

Failure to follow this warning could result in personal injury and/or death.

NEVER test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.



### AVERTISSEMENT

#### RISQUE D'EXPLOSION ET D'INCENDIE

Le fait de ne pas suivre cet avertissement pourrait entraîner des dommages corporels et / ou la mort.

Ne jamais examiner pour les fuites de gaz avec une flamme vive. Utilisez plutôt un savon fait spécifiquement pour la détection des fuites de gaz pour vérifier tous les connexions. Un incendie ou une explosion peut entraîner des dommages matériels, des blessures ou la mort.



### WARNING

#### FIRE, EXPLOSION, ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

Gas supply **MUST** be shut off before disconnecting electrical power and proceeding with conversion.



### WARNING

#### ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury, death or property damage.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing.

1. Be sure main gas and electric supplies to furnace are off.
2. Remove 1/8-in. (3 mm) pipe plug from manifold pressure tap on downstream side of gas valve.
3. Attach manometer to manifold pressure tap on gas valve.
4. Turn gas supply manual shutoff valve to ON position.
5. Turn furnace gas valve switch to ON position.
6. Check all threaded pipe connections for gas leaks.
7. Turn on furnace power supply.

## GAS INPUT RATE INFORMATION

The gas input rate for propane is the same as for natural gas. See furnace rating plate for input rate. The input rate for propane is determined by manifold pressure and orifice size.

The gas valve must be set for Low Heat first and then set for High Heat on two-stage and variable-speed furnaces. Furnace gas input rate on rating plate is for installations at altitudes up to 2000 ft. (610 M).

**In the U.S.A.**, the input rating for altitudes above 2000 ft. (610 M) must be reduced by 4 percent for each 1000 ft. (305 M) above sea level.

**In Canada**, the input rating must be derated by 10 percent for altitudes of 2000 ft. (610 M) to 4500 ft. (1372 M) above sea level.

The Conversion Kit Rating Plate accounts for high altitude derate.

## SET GAS INPUT RATE

### Single-Stage Gas Valve

1. Jumper R and W thermostat connections to call for heat. (See **Figure 13**)
2. Check manifold orifices for gas leaks when main burners ignite.
3. Adjust gas manifold pressure. (Refer to conversion kit rating plate 344674- 201.
4. Remove cap that conceals gas valve regulator adjustment screw.
5. Turn adjusting screw counterclockwise (out) to decrease manifold pressure or clockwise (in) to increase manifold pressure.
6. Replace gas valve regulator seal cap.
7. Verify manifold pressure is correct.

**NOTE:** Gas valve regulator seal cap **MUST** be in place when checking input rate. When correct input is obtained, main burner flame should be clear blue, almost transparent (See **Figure 17**). Be sure regulator seal cap is in place when finished.

8. Remove jumper across R and W thermostat connections to terminate call for heat.
9. Turn furnace gas valve control switch or control knob to OFF position.
10. Turn off furnace power supply.
11. Remove manometer and on some models remove pressure tap fitting.
12. Turn furnace gas- valve switch to ON position.
13. Turn on furnace power supply.
14. Set room thermostat to call for heat.
15. Check pressure tap plug for gas leaks when main burners ignite.
16. Check for correct burner flame.
17. After making the required manifold pressure adjustments, check and adjust the furnace temperature rise per the furnace installation instructions.

### Fixed-Speed Blower (FCT), Two-Stage Gas Valve

1. Verify SW1 (LHT or TT) on furnace control is turned "ON". See **Figure 15**.
2. Jumper R and W/W1 thermostat connections to call for heat.
3. Check manifold orifices for gas leaks when main burners ignite.
4. Adjust gas manifold pressure.
5. Remove caps that conceal adjustment screws for gas valve regulators. (See **Figure 10**)
6. Adjust low heat input rate manifold pressure for propane gas.
7. Turn low heat adjusting screw counterclockwise (out) to decrease input rate or clockwise (in) to increase input rate.
8. When correct input is obtained, main burner flame should be clear blue, almost transparent. (See **Figure 17**)
9. Jumper R and W/W1 and W2 on control center thermostat connections. This keeps furnace locked in high heat operation.
10. Adjust high heat input rate manifold pressure for propane gas.
11. Turn high heat adjusting screw counterclockwise (out) to decrease input rate or clockwise (in) to increase input rate.
12. Replace caps that conceal gas valve regulator adjustment screws.
13. When correct input is obtained, main burner flame should be clear blue, almost transparent. (See **Figure 17**)

14. Remove jumper across R, W1, and W2 after high heat adjustment to terminate call for heat.
15. Turn setup switch SW1 (TT) on furnace control to OFF position.
16. Turn furnace gas- valve switch to OFF position.
17. Turn off furnace power supply.
18. Remove manometer from the manifold pressure tap of the gas valve.
19. Turn on furnace power supply.
20. Set room thermostat to call for heat.
21. Check pressure tap plug for gas leaks when main burners ignite.
22. Check for correct burner flame.
23. After making the required manifold pressure adjustments, check and adjust the furnace temperature rise per the furnace installation instructions.

### Variable Speed, Two-Stage Gas Valve

1. Verify SW1-2 on furnace control is turned "ON". (See **Figure 14**)
2. Jumper R and W/W1 thermostat connections to call for heat.
3. Check manifold orifices for gas leaks when main burners ignite.
4. Adjust gas manifold pressure. (Refer to conversion kit rating plate 344674- 201.
5. Remove caps that conceal adjustment screws for gas valve regulators. (See **Figure 11**)
6. Adjust low- heat manifold pressure for propane gas. (See **Figure 11**)
7. Turn low- heat adjusting screw counterclockwise (out) to decrease input rate or clockwise (in) to increase input rate.

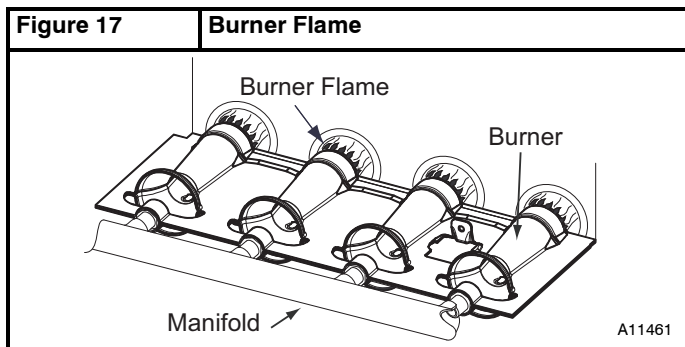
**NOTE:** When correct input is obtained, main burner flame should be clear blue, almost transparent. (See **Figure 17**).

8. Jumper R, W/W1 and W2 on control center thermostat connections. This keeps furnace locked in high-heat operation.
9. Adjust high- heat manifold pressure for propane gas.
10. Turn high- heat adjusting screw counterclockwise (out) to decrease input rate or clockwise (in) to increase input rate.
11. Replace caps that conceal gas valve regulator adjustment screws.

**NOTE:** When correct input is obtained, main burner flame should be clear blue, almost transparent. (See **Figure 17**).

12. Remove jumper across R, W1, and W2 after high-heat adjustment to terminate call for heat.
13. Turn setup switch SW1-2 on furnace control to OFF position.
14. Turn furnace gas valve switch to OFF position.
15. Turn off furnace power supply.
16. Remove manometer and re-install manifold pressure tap plug.
17. Turn furnace gas valve switch to ON position.
18. Turn on furnace power supply.
19. Set room thermostat to call for heat.
20. Check pressure tap plug for gas leaks when main burners ignite.
21. Check for correct burner flame.
22. Observe unit operation through two complete heating cycles.
23. See Sequence of Operation in furnace Installation, Start- Up, and Operating Instructions.
24. Set room thermostat to desired temperature.

After making the required manifold pressure adjustments, check and adjust the furnace temperature rise per the furnace installation instructions.



## CHECK LOW GAS PRESSURE SWITCH

The newly installed low gas pressure switch is a safety device used to guard against adverse burner operating characteristics that can result from low gas supply pressure. Switch opens at not less than 6.5 in. w.c. and closes at not greater than 10.2 in. w.c.

This switch also prevents operation when the propane tank level is low which can result in gas with a high concentration of impurities, additives, and residues that have settled to the bottom of the tank. Operation under these conditions can cause harm to the heat exchanger system. This normally open switch closes when gas is supplied to gas valve under normal operating pressure. The closed switch completes control circuit. Should an interruption or reduction in gas supply occur, the gas pressure at switch drops below low gas pressure switch setting, and switch opens. Any interruption in control circuit (in which low

gas pressure switch is wired) quickly closes gas valve and stops gas flow to burners. When normal gas pressure is restored, the system must be electrically reset to re-establish normal heating operation.

Before leaving installation, observe unit operation through two complete heating cycles. During this time, turn gas supply to gas valve off just long enough to completely extinguish burner flame, then instantly restore full gas supply. To ensure proper low gas pressure switch operation, observe that there is no gas supply to burners until after hot surface igniter begins glowing.

## LABEL APPLICATION

1. Fill in Conversion Responsibility Label 344674-204 and apply to Blower Access Door of furnace. Date, name, and address of organization making this conversion are required. (See **Figure 18**)
2. Attach Conversion Rating Plate Label 344674-201 to outer door of furnace. (See **Figure 6**)
3. Apply Gas Control Conversion Label: Use Gas Control Conversion Label 344674-202 (See **Figure 19**) Do not use 344674-203 which is similar.
4. Replace control access door, blower access door and outer door of furnace.

## CHECKOUT

1. Observe unit operation through two complete heating cycles.
2. See Sequence of Operation in furnace Installation, Start-Up, and Operating Instructions.
3. Set room thermostat to desired temperature.

|                  |                                            |
|------------------|--------------------------------------------|
| <b>Figure 18</b> | <b>Gas Conversion Responsibility Label</b> |
|------------------|--------------------------------------------|

**THIS FURNACE WAS CONVERTED**  
**ON \_\_\_\_\_ TO PROPANE GAS**  
(DAY-MONTH-YEAR)  
**KIT NO.: AGAGC8NPS01A**

**BY:** \_\_\_\_\_

\_\_\_\_\_  
 \_\_\_\_\_

(Name and address of organization making this conversion),  
 which accepts the responsibility that this conversion has  
 been properly made.

344674-204 REV.C

A190074

|                  |                                     |
|------------------|-------------------------------------|
| <b>Figure 19</b> | <b>Gas Control Conversion Label</b> |
|------------------|-------------------------------------|

This control has been converted for use with propane gas.

344674-202 REV.A

This control has been adjusted for use with propane gas.

344674-203 REV.A

A190075